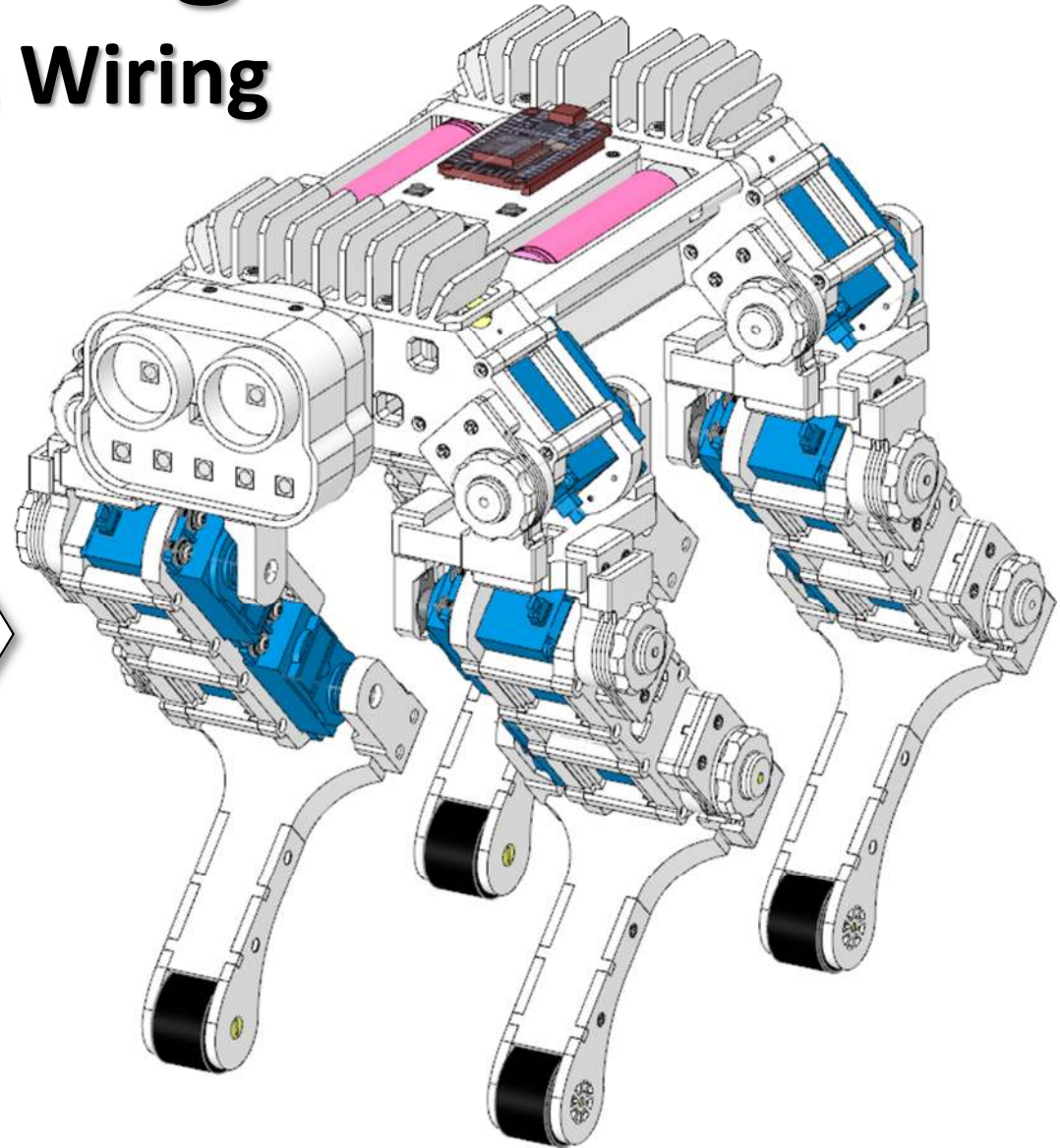
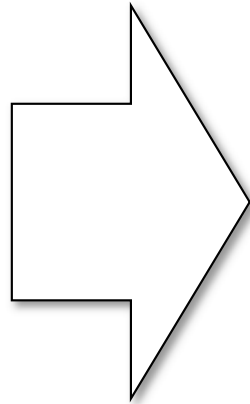
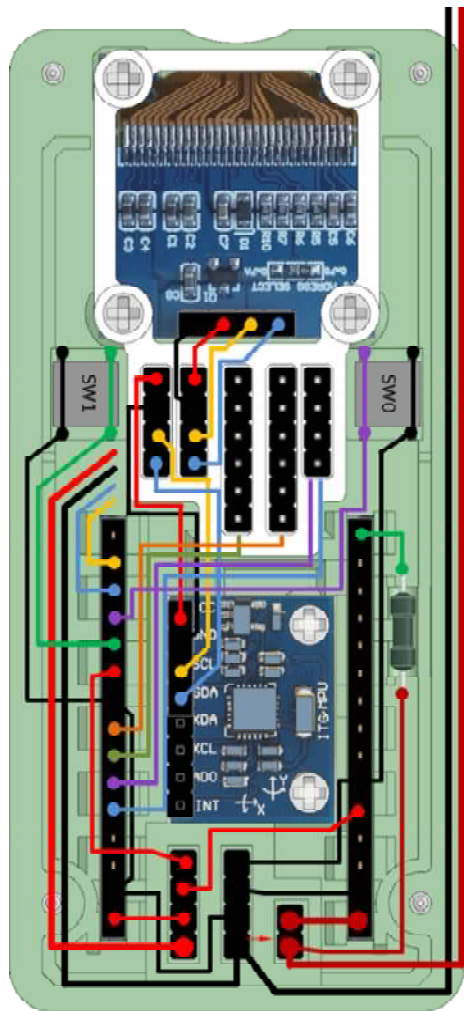


RoboDog

Circuits & Wiring



Hand Tools:

Recommended:

- Fine Nosed Pliers
- Side Cutters
- M3 Tap
- M4 Tap
- 1.5 mm Drill
- 2.0 mm Drill
- 2.5 mm Drill
- 3.0 mm Drill
- Needle Files
- Screwdriver
- Craft Knife



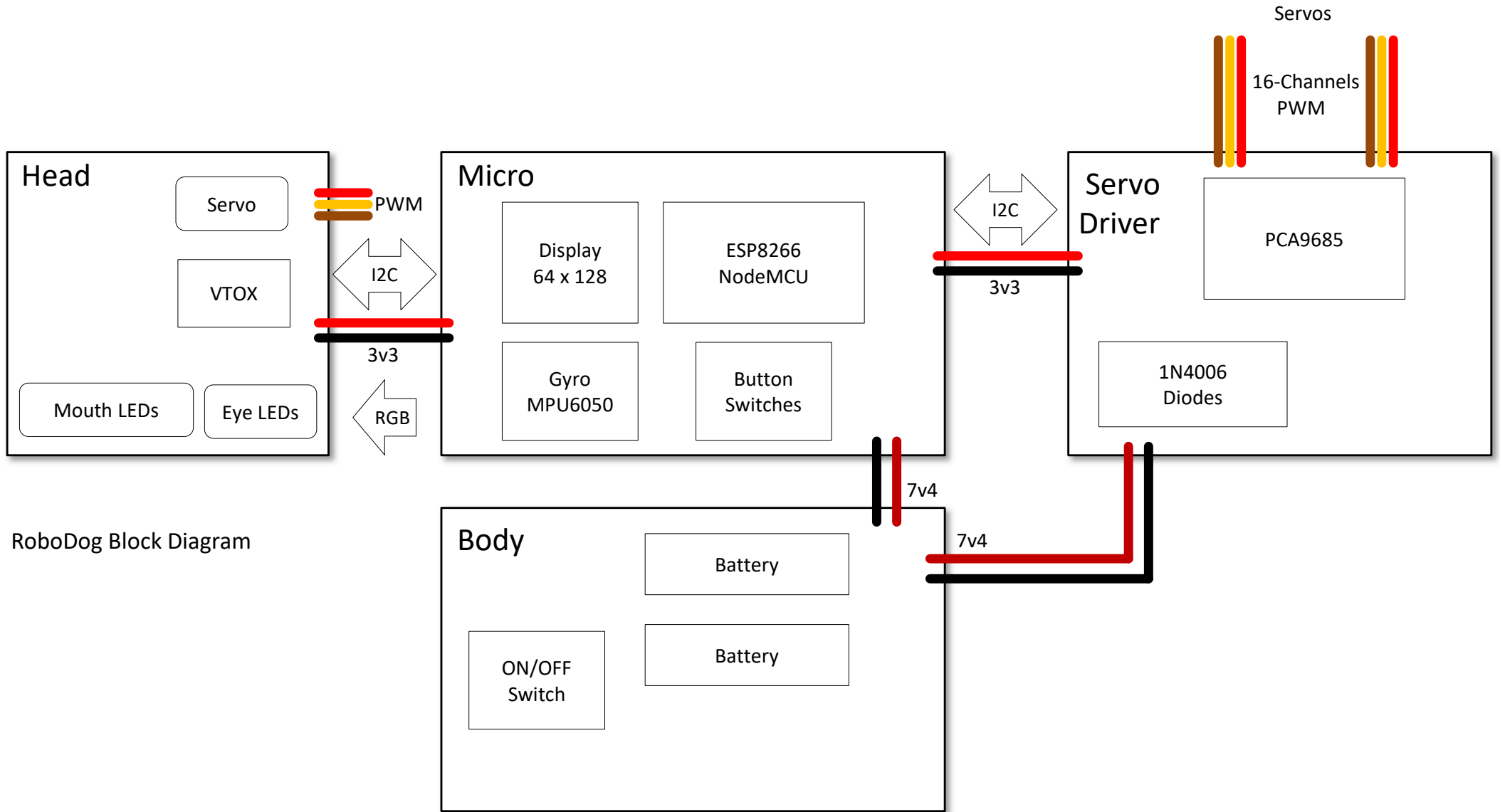
Note: Not all items are shown here.

Tools & Materials:

- Temperature controlled iron
- Solder flux
- Resin cored solder
- Hot melt glue gun
- 2-part epoxy resin glue
- 6mm adhesive copper tape
- Screw drivers
- Wire wrapping tool
- Wire wrapping wire 30 AWG



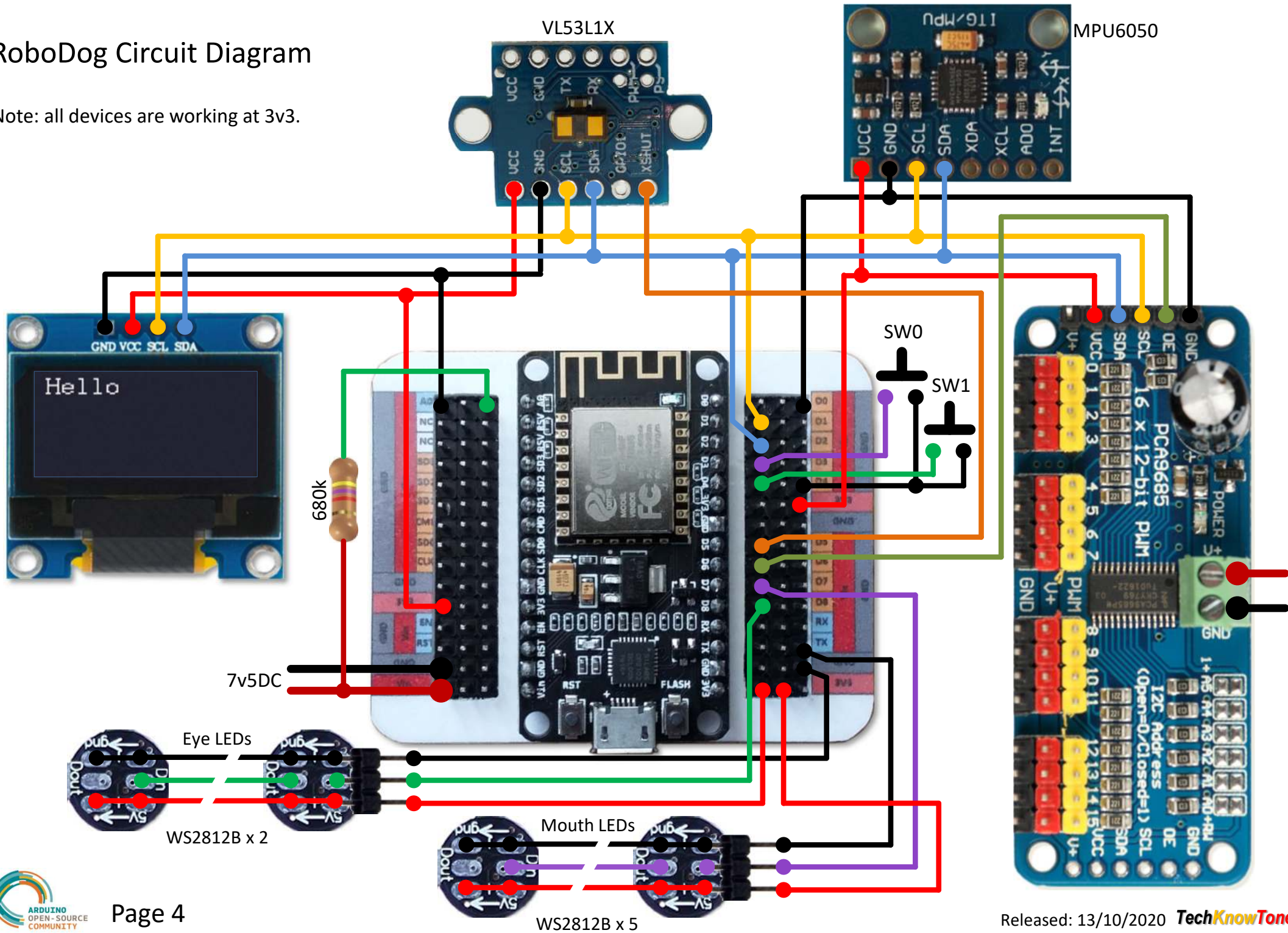
RoboDog Block Diagram



RoboDog Block Diagram

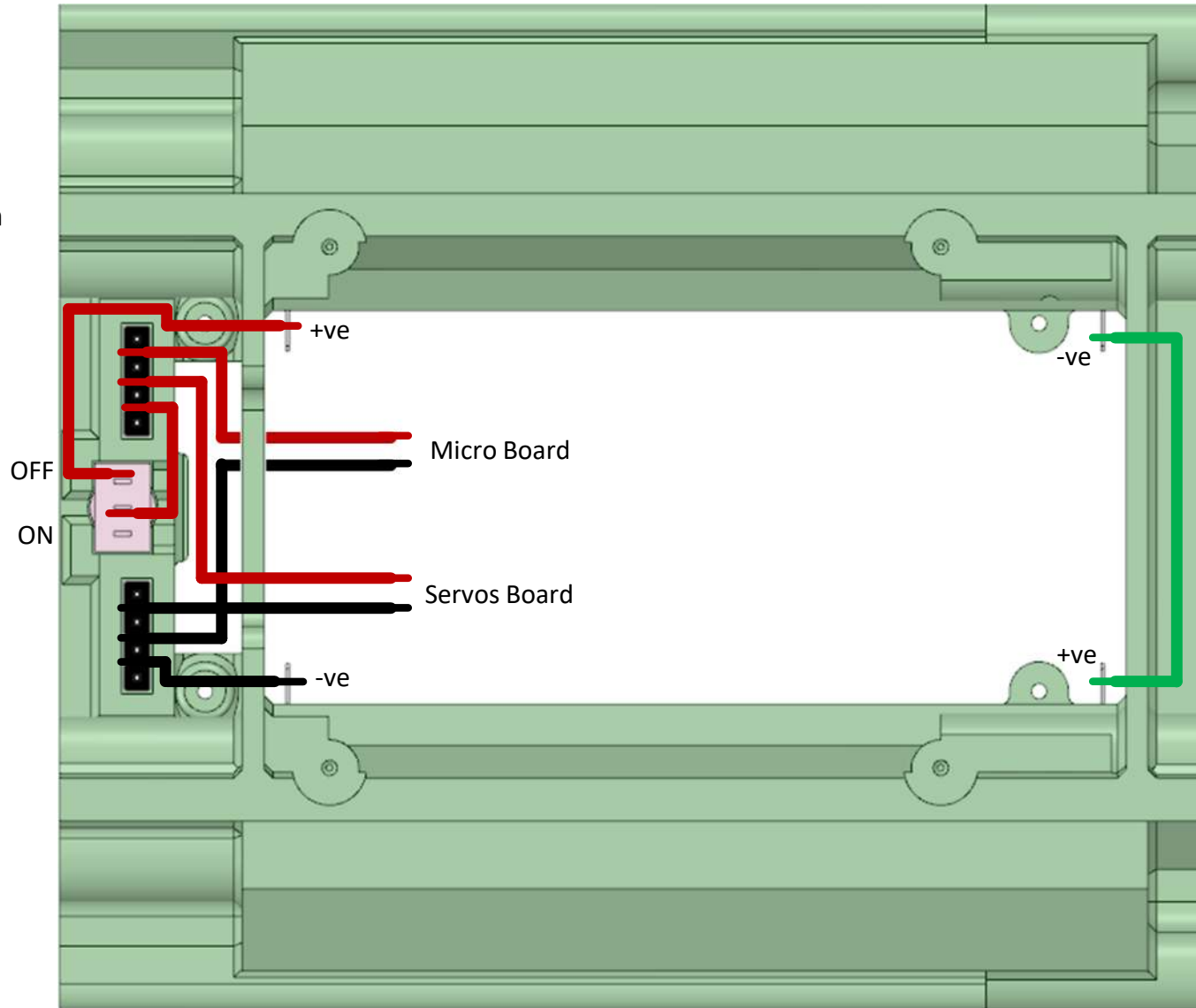
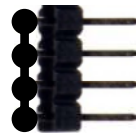
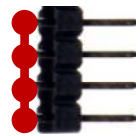
RoboDog Circuit Diagram

Note: all devices are working at 3v3.



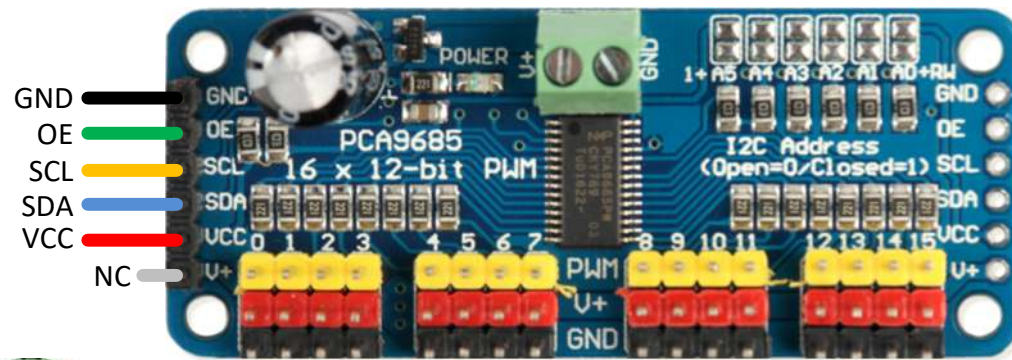
Body Wiring

Pins are wired together before being glued into their respective holders in the plastic body.



A round needle file can be used to open up the eyelets in the battery connectors, if the wire used is too large.

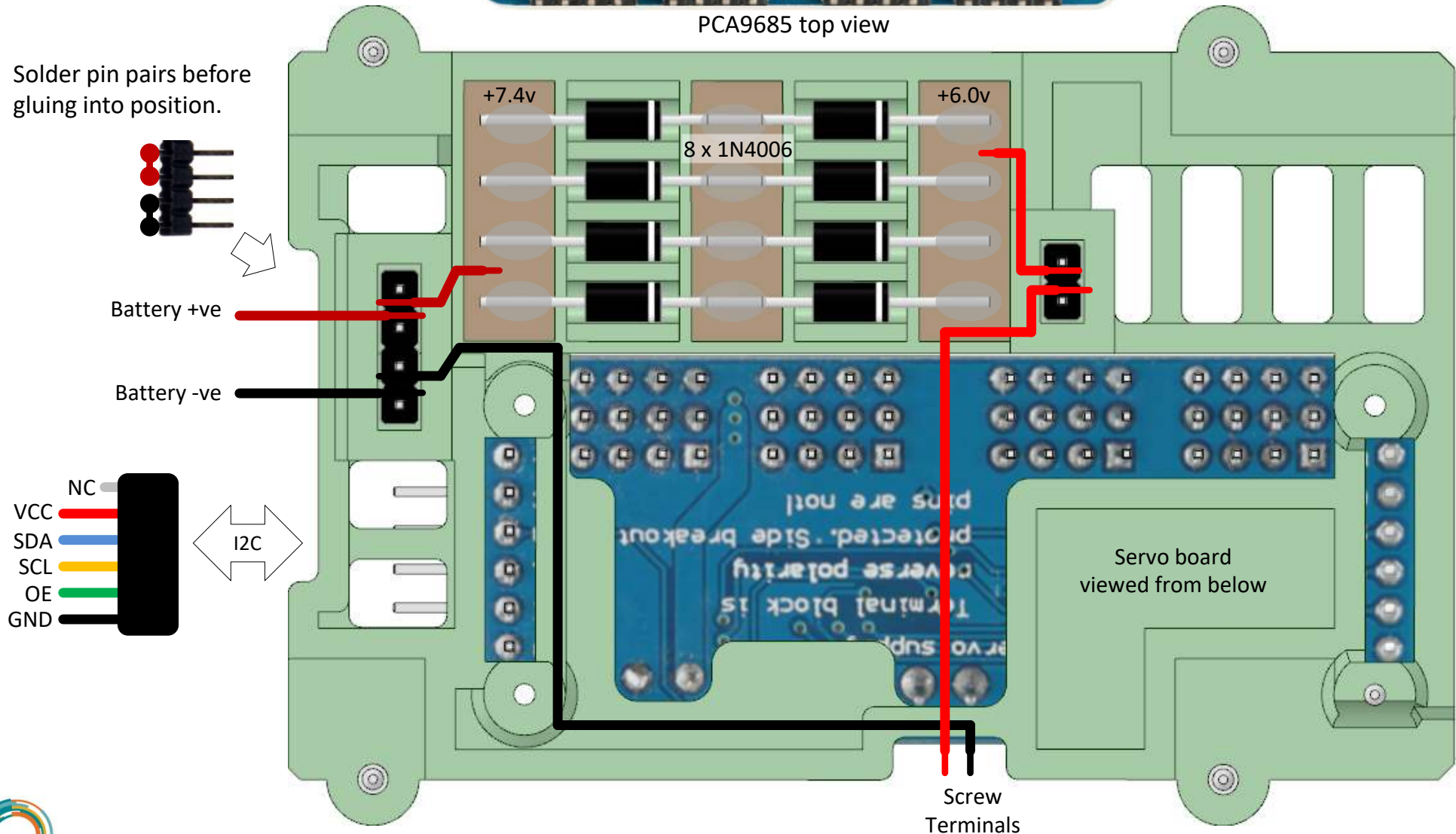
Servo Board Wiring



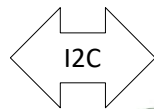
PCA9685 top view

The use of multiple 1N4006 diodes provides a much sharper forward characteristic and lower voltage drop.

Solder pin pairs before gluing into position.



- NC
- VCC
- SDA
- SCL
- OE
- GND

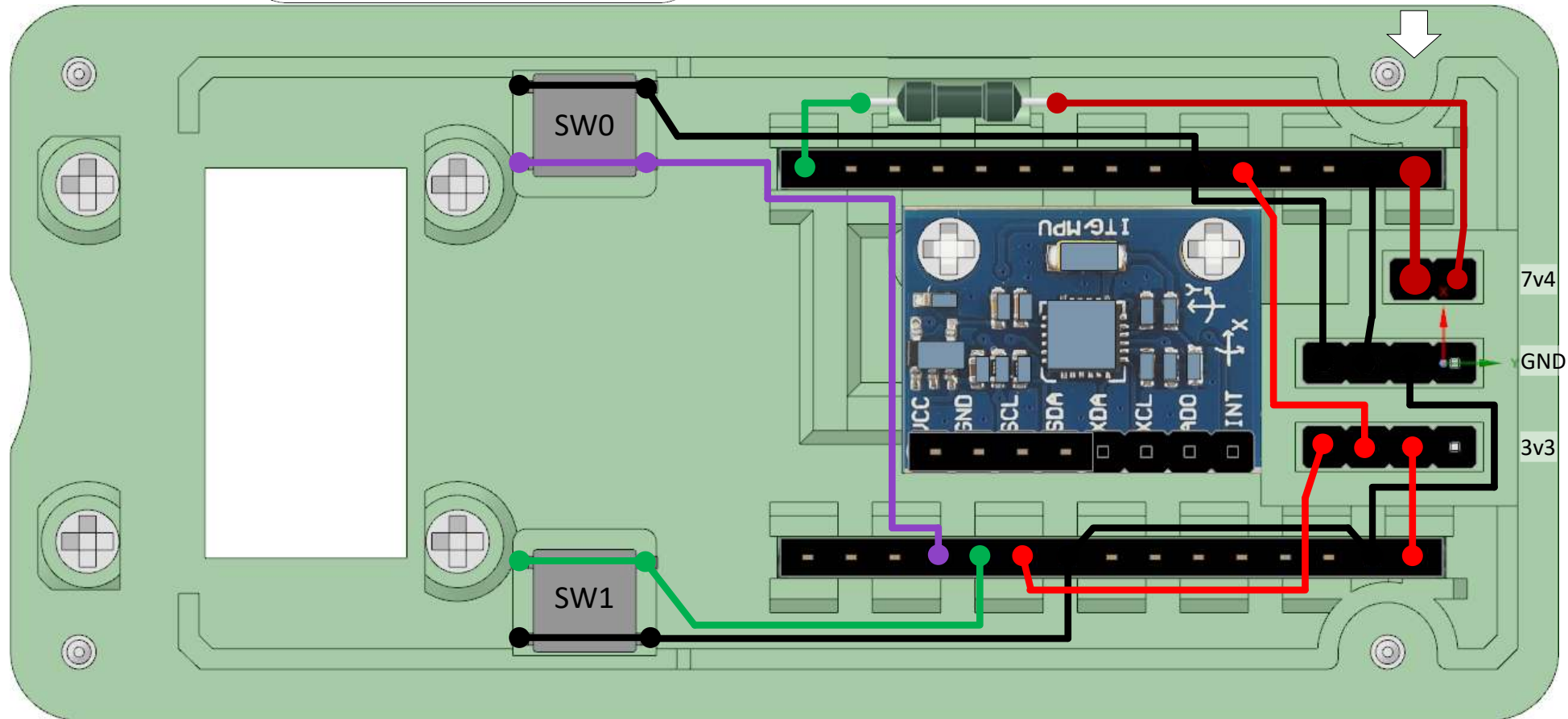
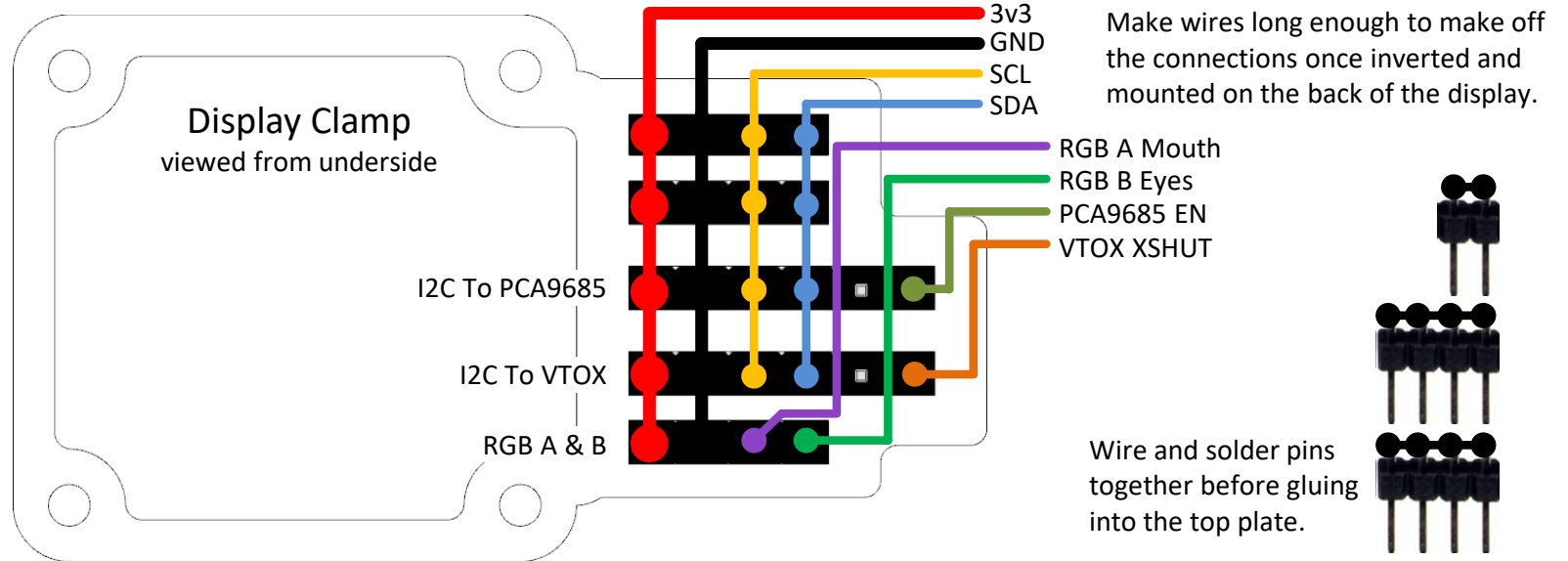


Screw Terminals

Micro Board Wiring

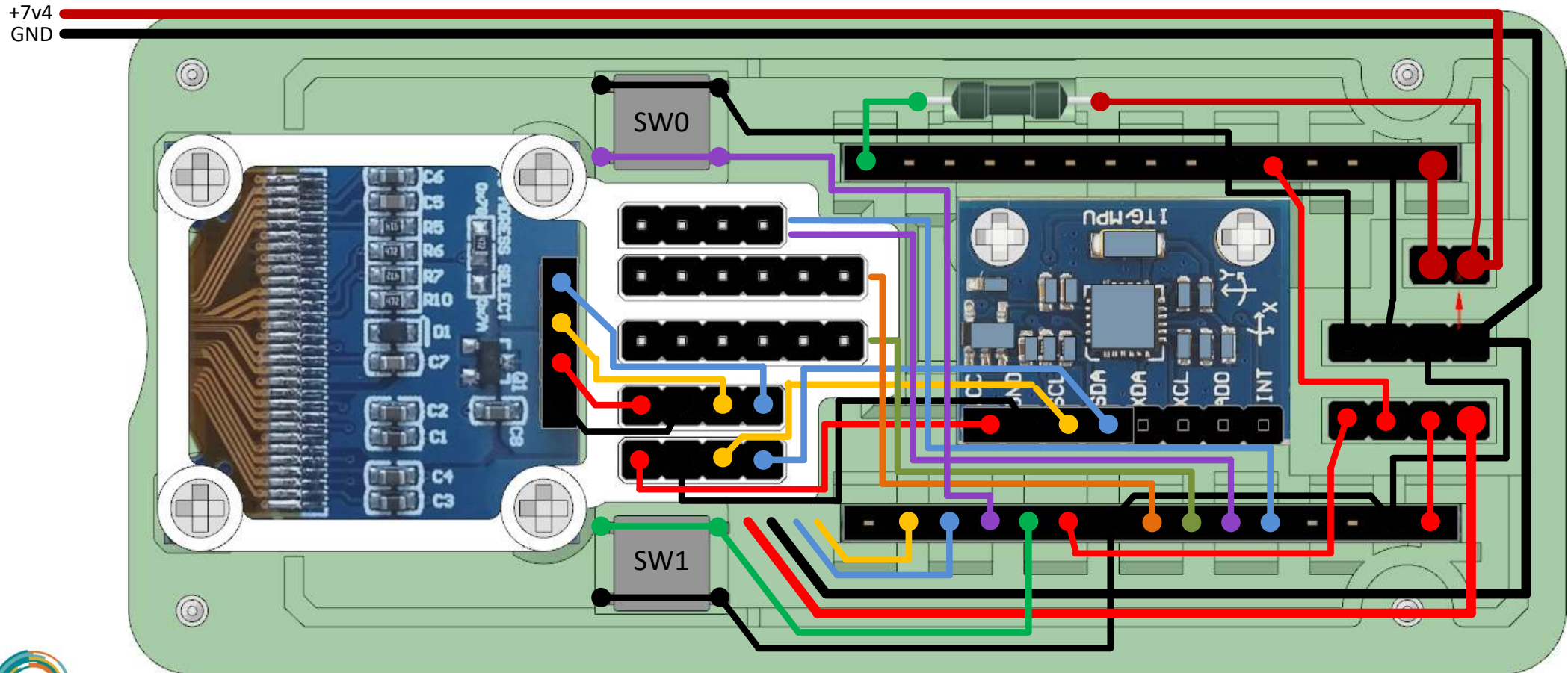
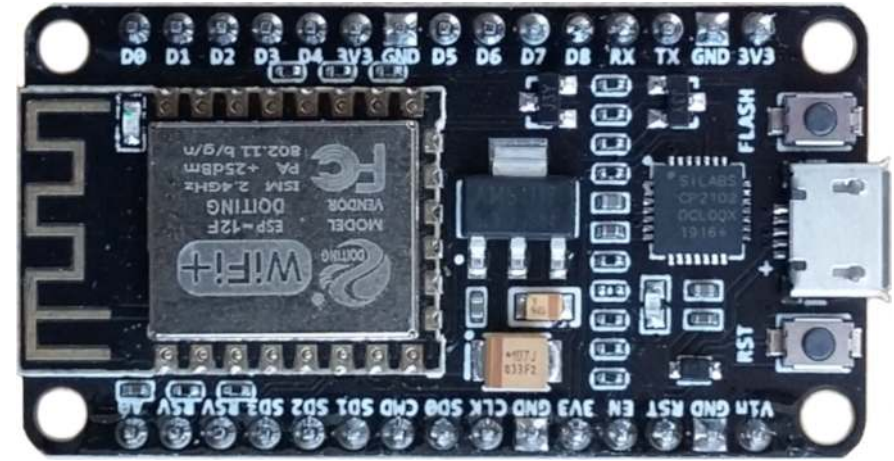
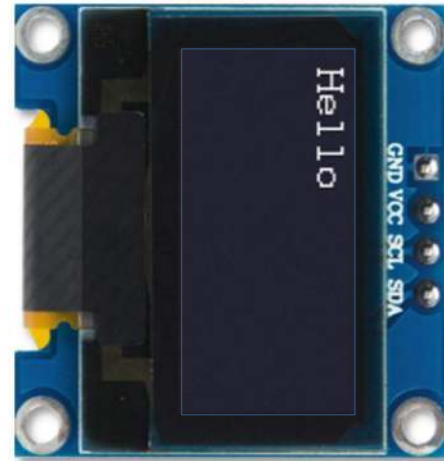
Initial steps

The display clamp is initially wired as a sub-assembly, before being turned over and mounted; then wired into the main board as shown on the next slide.



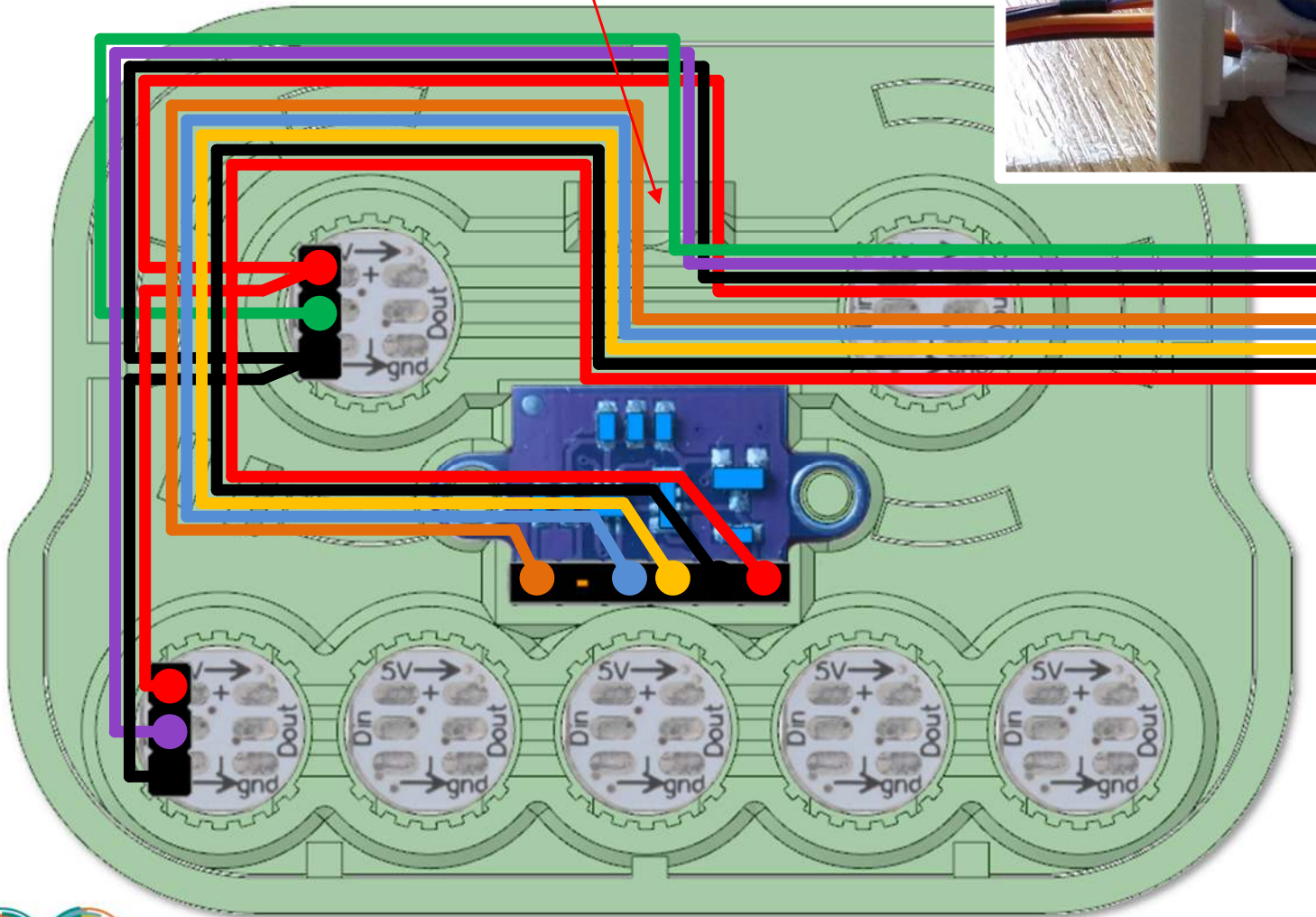
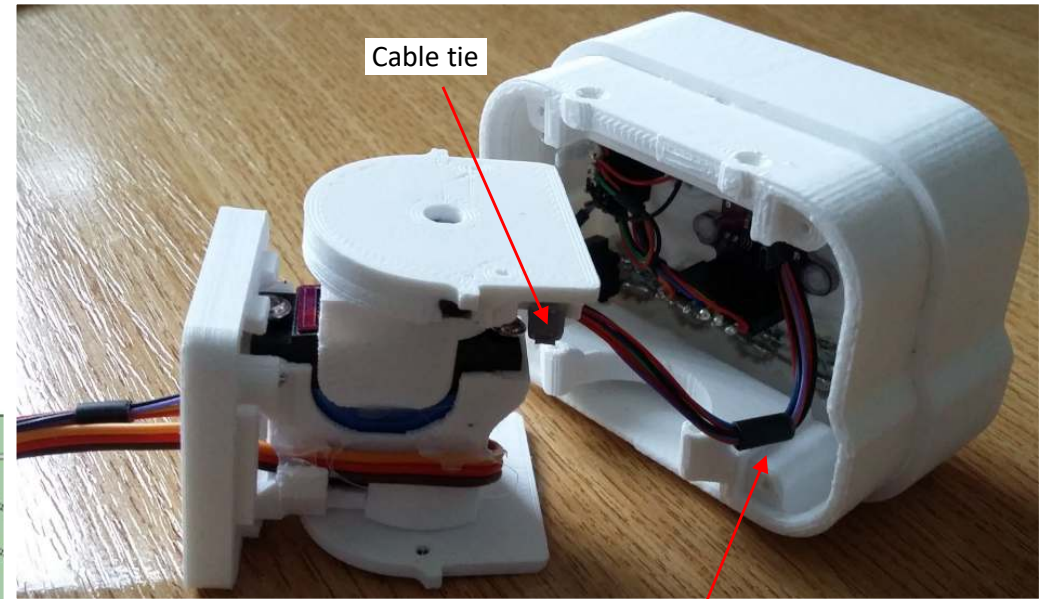
Micro Board Wiring

Final steps

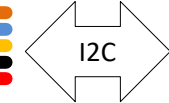


RoboDog Face Wiring

Group the wires together with heat shrink sleeving and thread them through the moulded eyelet. This is done before the face plate is glued into the outer rim.



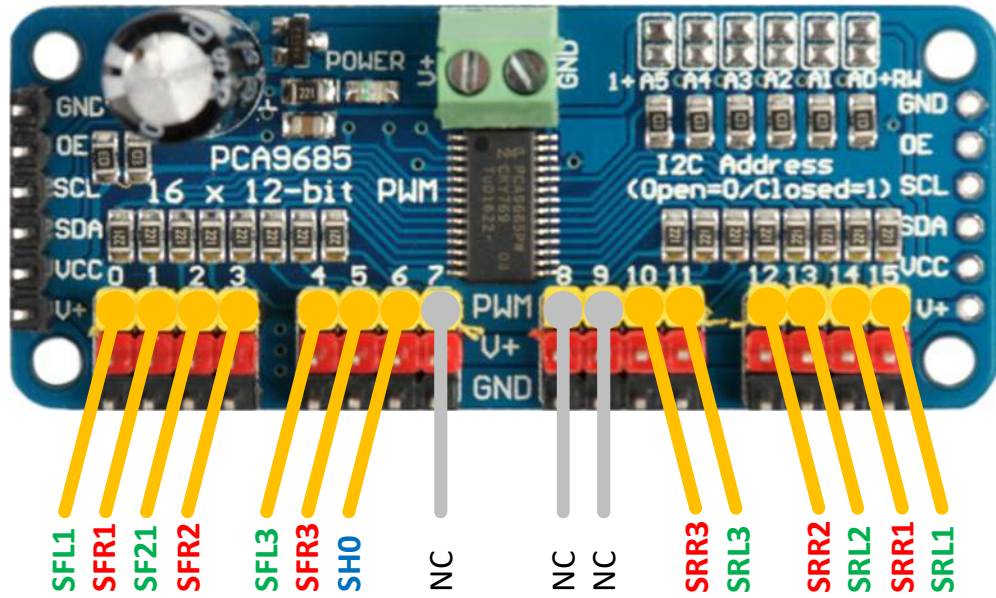
RGB A & B



Wires are looped within the right hand head cavity area to allow for head movement side to side, then attached to the servo via a loose cable tie, before passing through the neck and into the body area.

Cable tie

Servo Wiring

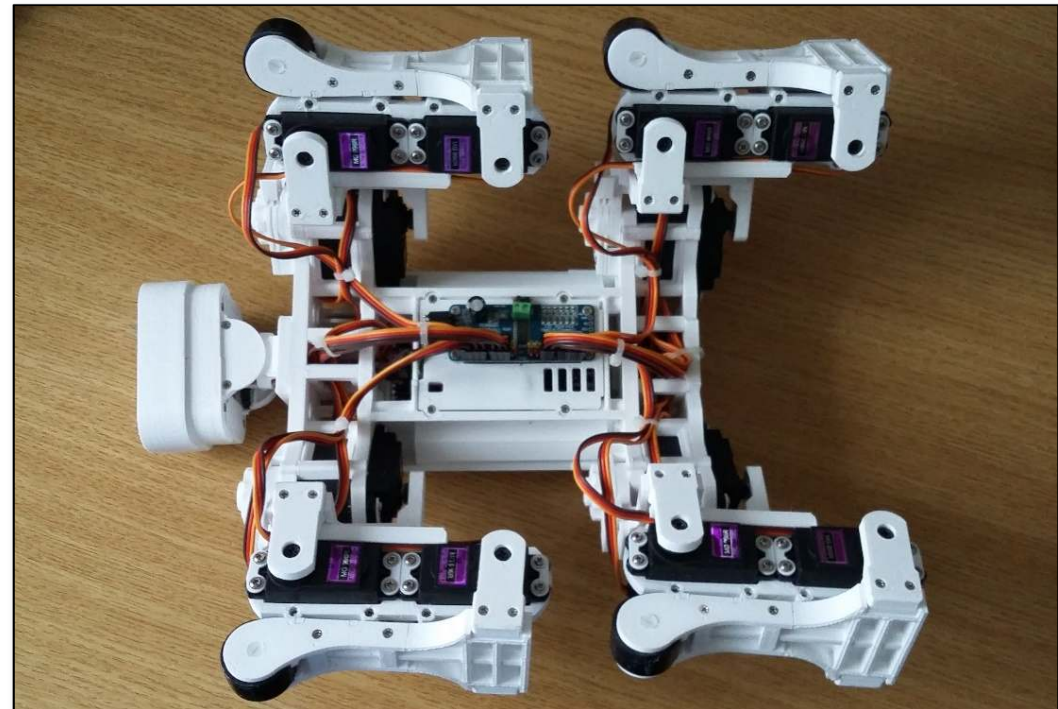
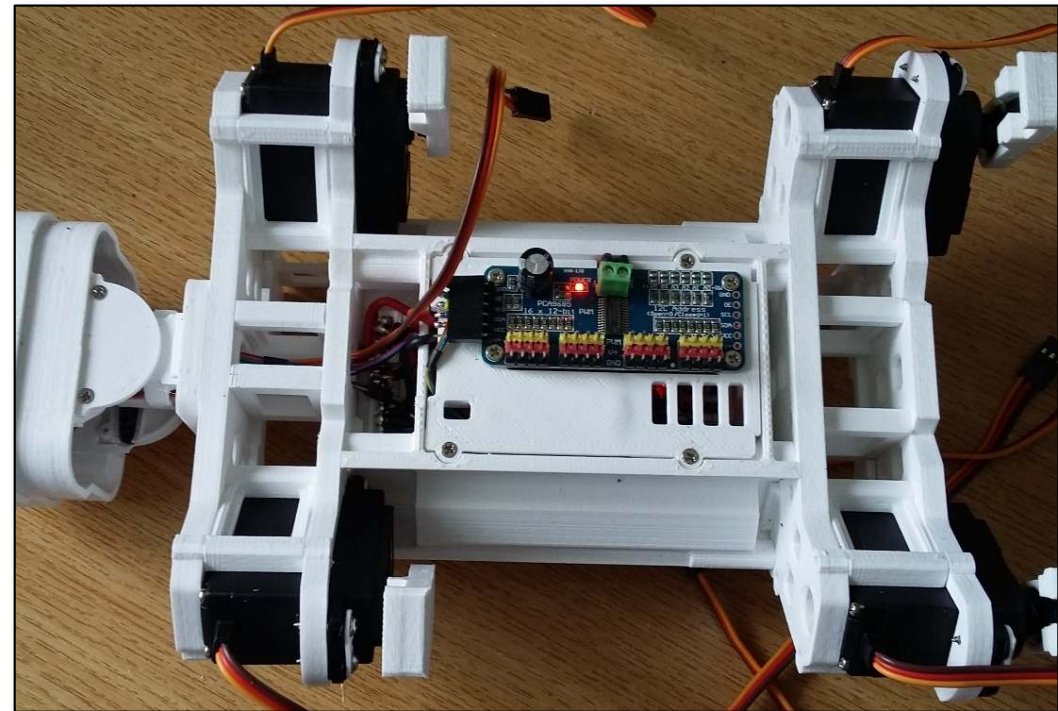


Wiring order:

1. Start with the PCA board mounted on the cover plate.
2. Place the robot upside down on a flat surface as shown.
3. Route the wire from servo SFL1 to channel 0, then SFR1 to channel 1.
4. Continue with SFL2, SFR2, etc up to SFR3, then the head servo SH0.
5. Now start from the other side with SRL1 to channel 15.
6. Continue with SRR1 to channel 14, SRL2 to 13, etc.
7. Hide the excess cables in the shoulder compartments.
8. Use the cable guide covers for SFR1, SFL1, SRR1, SRL1.
9. Group cables and apply cable ties.
10. Ensure that legs can move freely, whilst not stretching the leads.

Servo - Channel Mapping

SFL1	0	NC	8
SFR1	1	SRL3	11
SFL2	2	SRR3	10
SFR2	3	SRL2	13
SFL3	4	SRR2	12
SFR3	5	SRL1	15
NC	7	SRR1	14



Battery Voltage Health Monitoring

See 18650 discharge curve obtained from the internet. In this analysis both batteries are identical and connected in series, Assume fully charged batteries max voltage is $V_{BM} = 8.4v$ max
I measured my rechargeable PP3 at 8.65v when connected and ON.
Set battery warning point at $V_B = 7.00v$
Set battery critical point at $V_{BC} = 6.60v$

NodeMCU is powered from batteries connected to V_{in} .
It has internal resistor network of 220k + 100k, so 3.2v at A0 pin gives 1.0v at V_{ADC} == 1023 on 10-bit converter (1024 max).
If we use a 680k resistor feeding A0 we get 10.0v == 1023
Using a Multimeter I determined the conversion factor to be 103.66

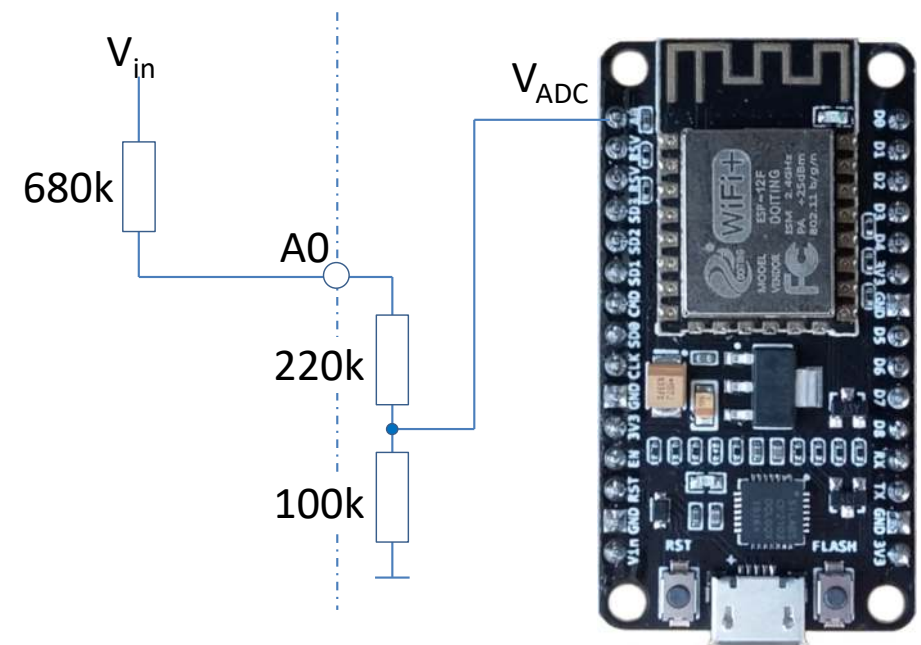
WARNING: $V_B = 7.0v$, gives A0 = 726 on ADC ($V_B * 103.7$)

CRITICAL: $V_{BC} = 6.6v$, gives A0 = 683 on ADC ($V_{BC} * 103.7$)

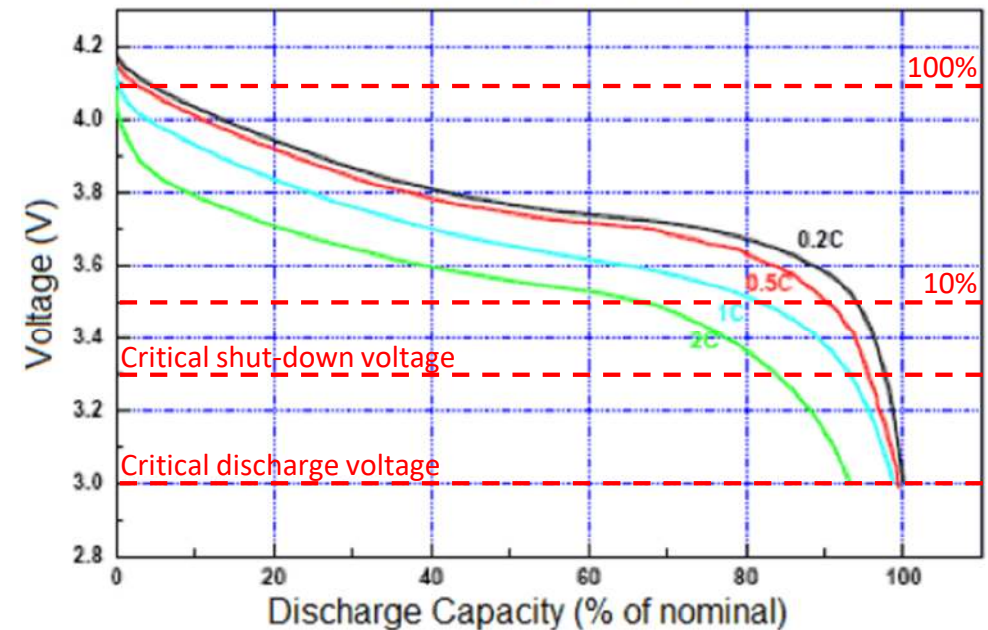
The code will sample the battery voltage on power-up to ensure it is sufficient, then at every 40ms interval, calculating an average (1/20) to remove noise.

Given the relatively light current drawn I have assumed a linear discharge curve ranging from 8.2v (100%) to 6.6v (0%) capacity. The rate of discharge is monitored and used to actively predict the life of the battery in use.

Note: If connected to USB port with internal battery switched OFF the ADC will read a value 5 volts ($A0 = 519$) or less. So if the micro starts with such a low reading it knows that it is on USB power.



18650 Lithium Battery Discharge Profile



Discharge: 3.0V cutoff at room temperature.